

emballator

Packaging solutions for future generations

Product specification 28-409

Utfärdad av Fredrik Wernersson	Godkänd av Carl Johan Bonde	Verifierad av Carl Johan Bonde	Datum 2026-09-03	Dokument nr. 409-28-2	Utgåva 5
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Product:	28-409	
Article number:	Please contact our sales department.	
Product description:	Tethered Tamper evident screw cap with 28mm thread. Suited for PET BVS 30H60 neck finish.	
Technical specifications		
Drawings:	Please contact our sales department.	
Sealing:	Liner: Saranex or EVOH	
Plastic resin:	HDPE	
Master batch:	Please contact our sales department	
Recommended capping torque:	1,5-2,5 Nm or 13,3-22,0 Lbf.in. for the final closing and sealing of the bottle. Please be advised that the capping torque may vary between different machines, contents, bottles, colours, etc.	
Capping procedure:	Caps must be pushed down approx. 52 mm from the top of the bottle for the treads to engage. Caps can be rotated during this movement. To ensure that the tamper evident features are engaging in the correct manor there is a torque of 2,0-2,5 Nm needed. After this the cap continue until the final closing is completed. Please evaluate necessary movement at every machine. For best performance you need to test your process.	
Recommended storage conditions and time for the packaging material:	Temperature: 15-30 °C If the products have been stored under or over these temperature conditions, they must be conditioned at 15-30°C for 24 hours before processing. Humidity: 30-70%	
Storage durability:	1 year, keep room temperature in tightly sealed carbon boxes.	
*	Sensonic test has been carried and therefore there are strictly organoleptic demands on the plastic resin and the masterbatch for these products. It's not allowed to perform changes without inform our customer so they can perform new studies regarding taste and smell	
Quality Control		
Standards and norms:	Sampling procedure: SS 020130-ISO2859 normal 1. Defect classes according to KP-002.	

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Delivery

Packaging:	1050 pcs packed in plastic bag, packed in cardboard boxes 82m ³ . Labels on the boxes. 20 boxes on each pallet with stretch film wrapped around.
Traceability:	Marking for traceability contains EVAB article number, customer article number, production order number, production date, pieces per carton, EVAB order number customer order number and date and signature.