

emballator

Packaging solutions for future generations

Product specification 18-297

Utfärdad av Fredrik Wernersson	Godkänd av Carl Johan Bonde	Verifierad av Carl Johan Bonde	Datum 2025-09-11	Dokument nr. PS-297-18-1	Utgåva 4
--------------------------------------	--------------------------------	-----------------------------------	---------------------	-----------------------------	-------------

Product:	18-297	
Article number:	Please contact our sales department.	
Product description:	18mm screw on closure with plug seal adapted for P18-thread.	
Technical specifications		
Drawings:	Please contact our sales department.	
Sealing:	Plug seal	
Plastic resin:	PP	
Master batch:	Please contact our sales department.	
Injection moulding:	ISO 14644-1 class 8	
Recommended capping torque:	0,8-1,0 Nm	
Recommended storage conditions and time for the packaging material:	Temperature: 15-30 °C If the products have been stored under or over these temperature conditions, they must be conditioned at 15-30°C for 24 hours before processing. Humidity: 30-70%	
Storage durability:	2 years. Keep room temperature in tightly sealed cardboard boxes.	
Quality Control		
Standards and norms:	Sampling procedure: SS 020130-ISO2859 normal 1. Defect classes according to KP-002.	
Certificate of conformance:	KBSK-297	
Delivery		
Packaging:	875 pcs packed in plastic bag, closed by welding. 8 bags packed in cardboard boxes 45dm³. Labels on the boxes. 24 boxes on each pallet with stretch film wrapped around.	
Traceability:	Marking for traceability contains EVAB article number, customer article number, production order number, pieces per carton, EVAB order number customer order number and date and signature.	