

emballator

Packaging solutions for future generations

Product specification 28-311

Utfärdad av Fredrik Wernersson	Godkänd av Carl Johan Bonde	Verifierad av Carl Johan Bonde	Datum 2025-08-26	Dokument nr. PS-311-28-1	Utgåva 11
--------------------------------------	--------------------------------	-----------------------------------	---------------------	-----------------------------	--------------

Product:	28-311	
Article number:	Please contact our sales department.	
Product description:	28mm ribbed Flip-top closure with groove deck and small lid, adapted for P28-thread.	
Technical specifications		
Drawings:	Please contact our sales department.	
Sealing:	Plug seal	
Plastic resin:	PP	
Master batch:	Please contact our sales department.	
Recommended capping torque:	1,7-2,0 Nm	
Recommended storage conditions and time for the packaging material:	Temperature: 15-30 °C If the products have been stored under or over these temperature conditions, they must be conditioned at 15-30°C for 24 hours before processing. Humidity: 30-70%	
Storage durability:	2 years, keep room temperature in tightly sealed cardboard boxes.	
Quality Control		
Standards and norms:	Sampling procedure: SS 020130-ISO2859 normal 1. Defect classes according to KP-002.	
Delivery		
Packaging:	3 200 pcs packed in plastic bag packed in cardboard boxes 82dm³. Labels on the boxes. 16 boxes placed on pallet with stretch film wrapped around.	
Traceability:	Marking for traceability contains EVP article number, customer article number, production order number, pieces per carton, EVP order number customer order number and date and signature.	