

PACKAGING SOLUTIONS FOR FUTURE GENERATIONS

Emballator Tectubes has a long and established history in tube manufacturing. Since the opening of our first factory in 1917, Tectubes has been dedicated exclusively to producing high-quality tubes. With more than a century of industry experience, we now operate two customer-focused production facilities in Sweden, located in Hjo and Åstorp.

We design and manufacture high-quality, responsibly produced plastic tubes featuring exceptional decoration, caps, and applicators. Our solutions serve beauty and personal care brands, pharmaceutical companies, and many other sectors.



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Packaging solutions for future generations

Sustainability is our top priority

With a long-standing tradition of producing high-quality extruded plastic tubes, we combine material reduction, enhanced recyclability, and the use of PCR materials with advanced printing and design capabilities.

We manufacture tubes in Coex, biobased PE, and PCR, and we offer mono-material solutions that enable full recyclability in line with the upcoming Packaging and Packaging Waste Regulation 2025/40 (PPWR).

Backed by the extensive expertise of our technical development team and our sales organization, we provide strong, collaborative partnerships that lead to optimized solutions – ultimately enhancing the performance and value of your final product.



Sustainability Features

Our production facility is certified according to
ISO 9001 • ISO 14001 • ISO 22000

Electricity from 100 % renewable sources

100 % Recyclable

Mono-material and PCR possible

Advanced decoration

High service and quality

Markets

Operating in many markets, supplying customers with the packaging used every day by many.



Beauty & personal care

Lotions, creams and sprays for body, hair and skin care.



Food & Beverages

Dry and liquid food products, hot and cold beverages.



Animal & Pet care

Pet food, supplements and care products.



Petroleum, oils & lubricants

Fuels, greases and fillers for industrial, automotive and home applications.



Pharma & healthcare

Pharmaceutical tablets, capsules and liquid formulations for laboratory and clinical use.



Paints & Coatings

Paints, coatings and inks for decoration, protection and industrial applications.



Cleaning & Detergents

Disinfectants, liquids, powders and solvents for household and industrial cleaning.



Building & Construction



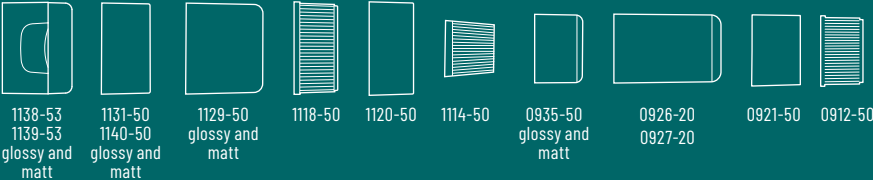
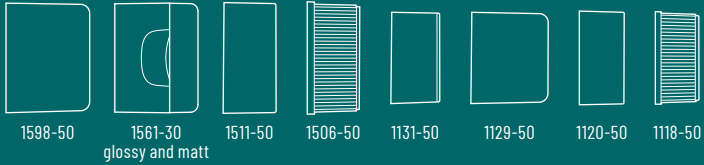
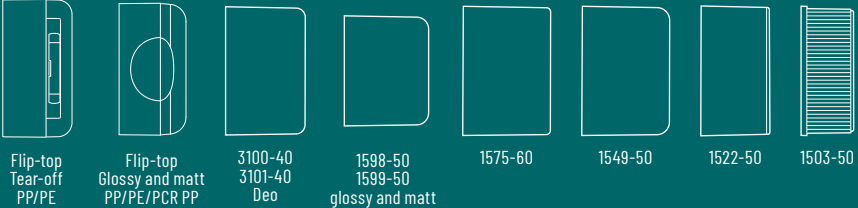
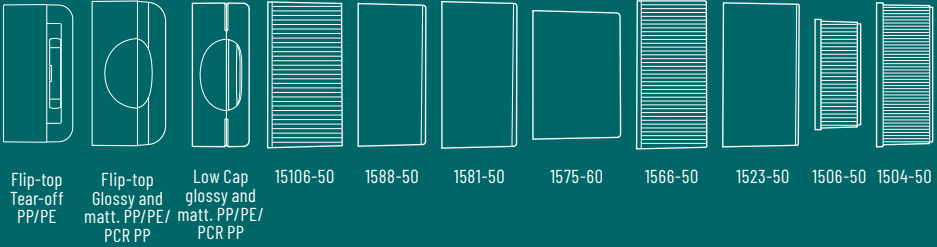
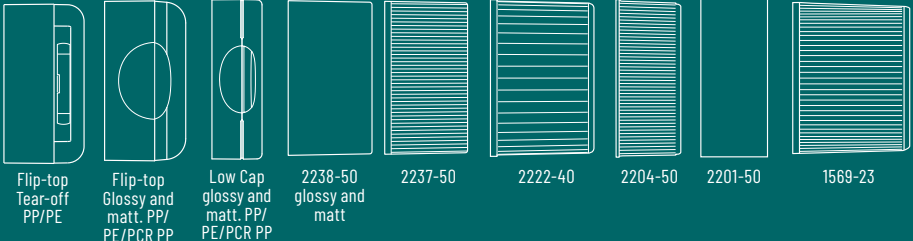
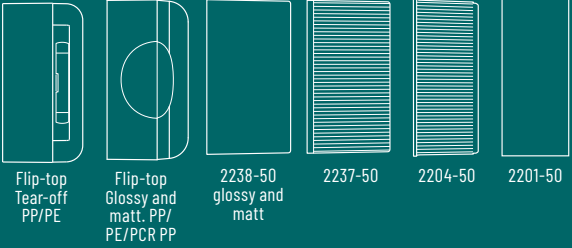
Fillers, adhesives and specialty chemicals for construction.

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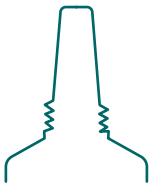
Packaging solutions for future generations

Technical Information

All drawings are shown at 50% of actual size.

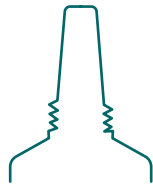
	Tube Ø	Thread	Filling volume (ml)	Standard length (mm)
 0703-20	16	M7 Nozzle	5-10	55-80
 1564-20 0935-50 glossy and matt 0926-20 0927-20 0921-50 0912-50 0703-20	19	M7 Nozzle/M9/ M9 Nozzle/ M15 Lip treatment/ M15 Lipstick	7-15	60-90
 1138-53 1139-53 glossy and matt 1131-50 1140-50 glossy and matt 1129-50 glossy and matt 1118-50 1120-50 1114-50 0935-50 glossy and matt 0926-20 0927-20 0921-50 0912-50	25	M9/ M9 Nozzle/ M11/ M11 Nozzle/ M11 Cut off	20-50	80-135
 1598-50 1561-30 glossy and matt 1511-50 1506-50 1131-50 1129-50 1120-50 1118-50	30	M11/ M15	30-75	80-150
 Flip-top Tear-off PP/PE Flip-top Glossy and matt PP/PE/PCR PP 3100-40 3101-40 Deo 1598-50 1599-50 glossy and matt 1575-60 1549-50 1522-50 1503-50	35	M15/ M00 push on/ Deo	40-125	80-165
 Flip-top Tear-off PP/PE Flip-top Glossy and matt PP/PE/PCR PP Low Cap glossy and matt PP/PE/PCR PP 15106-50 1588-50 1581-50 1575-60 1566-50 1523-50 1506-50 1504-50	40	M15/M00 push on	60-150	90-180
 Flip-top Tear-off PP/PE Flip-top Glossy and matt PP/PE/PCR PP Low Cap glossy and matt PP/PE/PCR PP 2238-50 glossy and matt 2237-50 2222-40 2204-50 2201-50 1569-23	50	M15 Nozzle/ M00 push on/ TR22/ TR22 Volcano/	130-300	120-196
 Flip-top Tear-off PP/PE Flip-top Glossy and matt PP/PE/PCR PP 2238-50 glossy and matt 2237-50 2204-50 2201-50	60	M00 push on/ TR22	300-450	160-210

Tube Neck Finishes & Thread Specifications



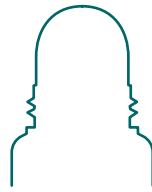
Nozzle Open

Tube σ	Thread
16/19	M7x1
19/25	M9x1,25



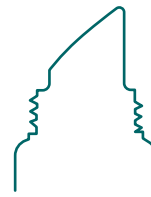
Nozzle Cut off

Tube σ	Thread
16/19	M7x1
25	M11x1,5



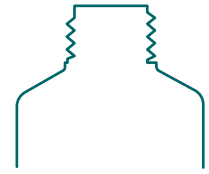
Lip treatment

Tube σ	Thread
19	M15x1,5



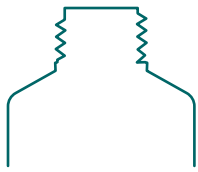
Lipstick

Tube σ	Thread
19	M15x1,5



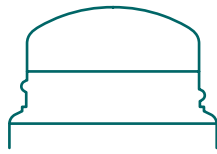
M*

Tube σ	Thread
19	M9x1,5
25	M11x1,5
30/35/40	M15x1,5



M11 Cut off

Tube σ	Thread
25	M11x1,5



Deo tube

Tube σ	Orifice σ
35	3



TR22 x 3

Tube σ	Thread
50/60	TR22x3



00 - Push on

Tube σ	Orifice σ
35/40/50/60	10



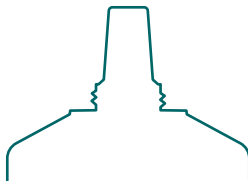
00 - Push on Low

Tube σ	Orifice σ
40/50	10



Volcano

Tube σ	Thread
50	TR22 x 5



Nozzle (oil tube)

Tube σ	Thread
50	M15x1,5

Volume Specifications - Plastic Cylindrical Tubes

Tube σ (mm)	Standard length (mm)	Capacity (ml)																			
		5	6	7	10	15	20	25	30	40	50	60	75	125	130	150	200	250	300	450	
16	55-80	55	60	65	80																
19	60-90			60	70/75/80	85/90															
25	80-135						80	90	100	115	135										
30	80-150								80	95	110	135	150								
35	80-165									80	95	115	120	180							
40	90-180											90	100	145	155/165	170/180					
50	120-196														120	125	160	185	196		
60	160-210																			160	210